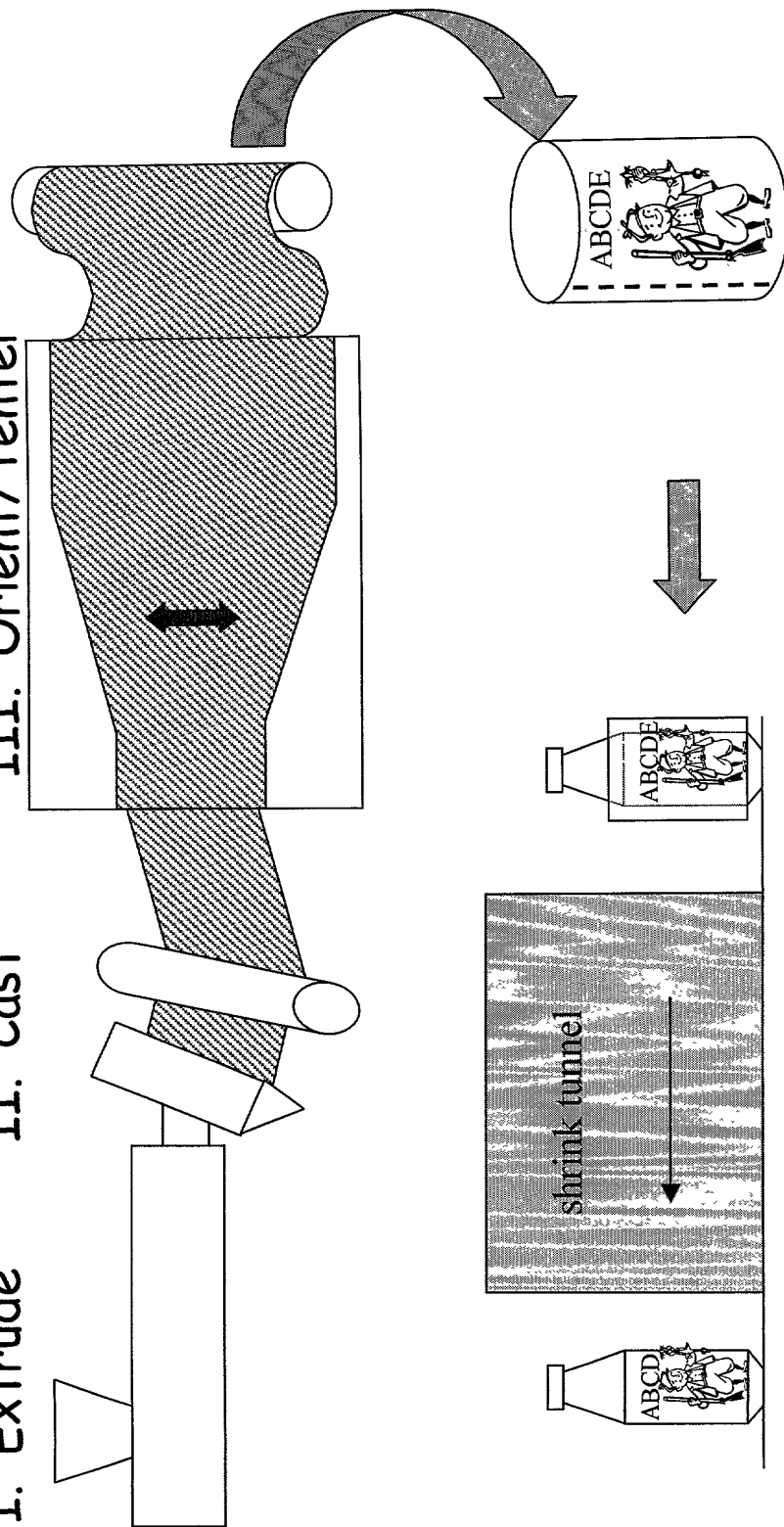


Figure 1
Traditional Shrink Film Process

I. Extrude

II. Cast

III. Orient/Tenter



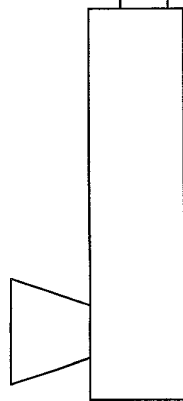
V. Shrink Tunnel

IV. Print and Seam

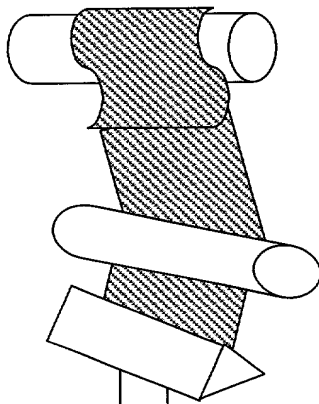
Figure 2

Reverse In-Mold Shrink (RIM-Shrink) Film Process

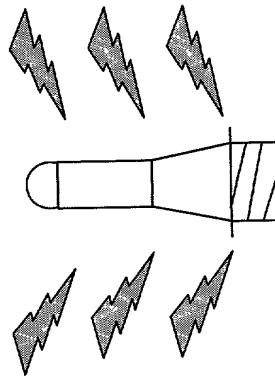
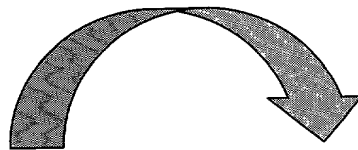
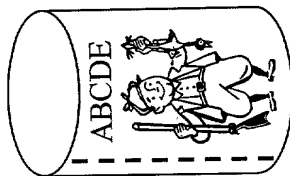
I. Extrude



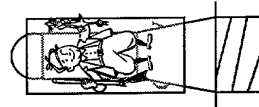
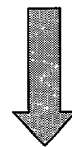
II. Cast



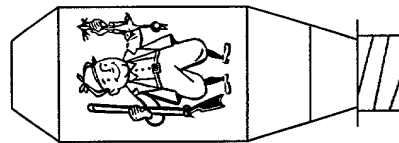
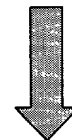
III. Print and Seam



IV. Infrared Heating of Bottle Preform



V. Place Sleeve



VI. Inflate Bottle into Sleeve